



Installer manual

AXC 50

Accessories

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AXC 50 Table of Contents

1 General

This accessory is used to enable connection and control of (a AXC 50 is required for each of the following accessory functions that is used):

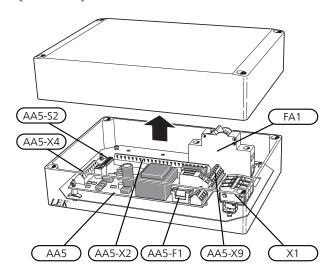
- Shunt controlled additional heat
- Step controlled additional heat
- Passive cooling (4-pipe)
- Passive cooling (2-pipe)
- Passive/active cooling (2-pipe)
- Extra climate system
- Hot water comfort
- Groundwater pump

Contents

2

- 4 x Cable ties
- 2 x Heating pipe paste
- 1 x Insulation tape
- 1 x Unit box with accessory card
- 2 x Aluminium tape
- 2 x Temperature sensor

Component locations unit box (AA25)



Electrical components

FA1	Miniature circuit breaker, 10 A
X1	Terminal block, power supply
AA5	Accessory card
AA5-X2	Terminal block, sensors and external blocking
AA5-X4	Terminal block, communication
AA5-X9	Terminal block, circulation pump, mixing valve and auxiliary relay

AA5-S2 DIP switch

AA5-F1 Fine wire fuse, T4AH250V

Designations in component locations according to standard IEC 81346.

Chapter 1 | General AXC 50

2 Common electrical connection



NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force.

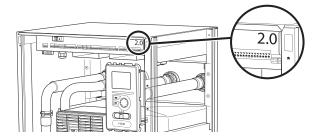
The climate unit must not be powered when installing AXC 50.

Electrical circuit diagrams are at the end of the chapter for each connection option.

Connecting communication

Electrical connection versions F1345

F1345 has different electrical connection versions depending on when the heat pump was manufactured. To check which electrical connection applies to your F1345, check the designation "2.0" visible above the right hand side of the terminal block as illustrated.

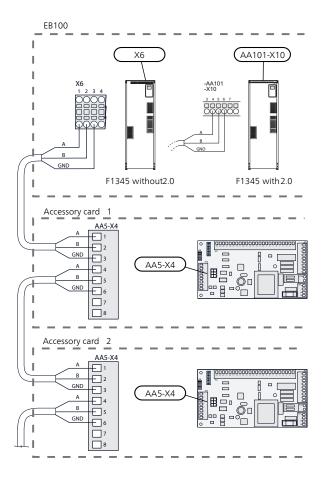


This accessory contains an accessory board (AA5) that must be connected directly to the heat pump on terminal block X6 in F1345 or on terminal block AA101-X10 in F1345 2.0.

If several accessories are to be connected or are already installed, the following instructions must be followed.

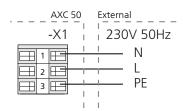
The first accessory board must be connected directly to the terminal block in the heat pump and the following boards must be connected in series with the previous board.

Use cable type LiYY, EKKX or similar.



Connecting the supply

Connect the power supply to terminal block X1 as illustrated.



3 Shunt controlled additional heat

General

This function enables an external additional heater, e.g. an oil boiler, gas boiler or district heating exchanger to aid with heating.

The heat pump controls a shunt valve (QN11) and a circulation pump (GP10) via AXC 50. If the heat pump does not manage to keep the correct supply temperature, the additional heat starts. When the boiler temperature has been increased to about 55° C, the heat pump sends a signal to the shunt to open from the additional heat. The shunt is adjusted so the true supply temperature corresponds with the control system's theoretical calculated set point value. When the heating requirement drops sufficiently that the additional heat is no longer required the shunt closes completely. Factory set minimum run time for the boiler is 12 hours (can be set in menu 5.3.2).

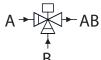
Pipe connections

The external circulation pump (GP10) is positioned according to the outline diagram.

Shunt valve

The shunt valve (QN11) is located on the flow line to the climate system after the heat pump according to the outline diagram.

 Connect the supply line from the heat pump to the external heat source via the T-pipe to port B on the shunt valve (closes at reduced signal).



- Connect the flow line to the climate system from the shunt valve to the common port AB (always open)
- Connect the supply line from the external additional heat to the shunt valve to port A (opens at increased signal).

Temperature sensor

- Install the boiler sensor (BT52) in a suitable location in the external addition.
- External supply temperature sensor (BT25, connected in F1345) must be installed on the supply line to the radiators, after the shunt valve (QN11).



Install the temperature sensors with cable ties with the heat conducting paste and aluminium tape. Then insulate with supplied insulation tape.

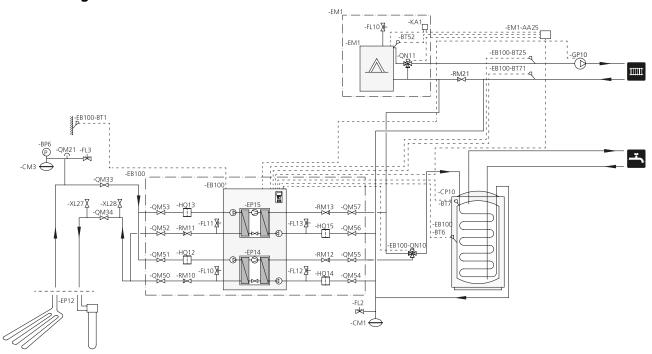


NOTE

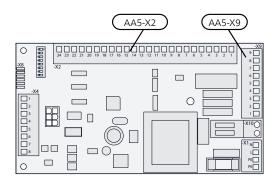
Sensor and communication cables must not be placed near power cables.

Outline diagram		FL10 KA1	Safety valve, heating medium side Auxiliary relay, external additional heat	
Explanation EB100 BT1	Heat pump system (Master) Temperature sensor, outdoor	QN11 Miscel- laneous BP6	Mixing valve, addition Manometer, brine side	
BT6 BT25	Temperature sensor, hot water charging Temperature sensor, heating medium flow, External	BT7 CP10	Temperature sensor, hot water flow Accumulator tank with hot water coil	
BT71	Temperature sensor, heating medium return, External	CM1	Expansion vessel, closed, heating medi- um side Expansion vessel, closed, brine side	
EB100 EP14	Heat pump, F1345 Cooling module A	EP12 FL2	Collector, brine side Safety valve, heating medium side	
EP15 FL10 - FL11 FL12 - FL13	Cooling module B Safety valve, collector side Safety valve, heating medium side	FL3 GP10	Safety valve, brine Circulation pump, heating medium ex-	
	Particle filter Shut-off valve, brine side Shut-off valve, heating medium side	QM21 QM33	ternal Venting valve, brine side Shut off valve, brine flow	
QN10 RM10 - RM13 EM1	Reversing valve, heating/hot water Non-return valve External additional heat	QM34 RM21 XL27 - XL28	Shut off valve, brine return Non-return valve Connection, filling brine	
AA25 BT52 EM1	Unit box with AXC 50 Temperature sensor, boiler Oil/gas boiler	Designations 81346-2.	according to standards 81346-1 and	

Outline diagram F1345 with AXC 50 and external addition



Electrical connection



NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force.

F1345 must not be powered when installing AXC 50.

Connection of sensors and external blocking

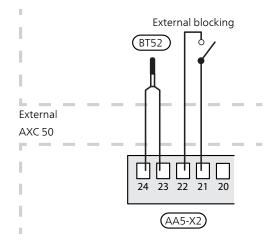
Use cable type LiYY, EKKX or similar.

Boiler sensor (BT52)

Connect the boiler sensor to AA5-X2:23-24.

External blocking (optional)

A contact (NO) can be connected to AA5-X2:21-22 to block the addition. When the contact closes, the addition is blocked.

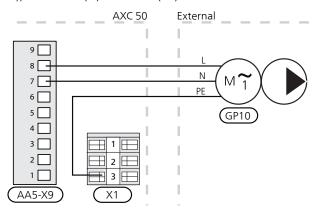


Caution

The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

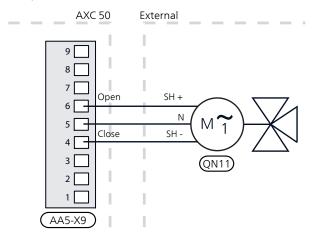
Connection of the circulation pump (GP10)

Connect the circulation pump (GP10) to AA5-X9:8 (230 V), AA5-X9:7 (N) and X1:3 (PE)



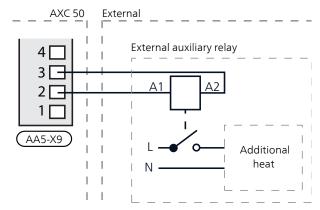
Connection of the mixing valve motor (QN11)

Connect the mixing valve motor (QN11) to AA5-X9:6 (230 V, open), AA5-X9:5 (N) and AA5-X9:4 (230 V, close).



Connection of the auxiliary relay for additional heating

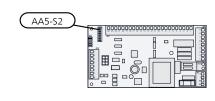
Connect the auxiliary relay for switching the addition on and off to AA5-X9:2 (230 V) and AA5-X9:3 (N).



DIP switch

The DIP switch on the accessory card must be set as follows.





Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "shunt controlled add. heat".

Menu 5.3.2 - shunt controlled add. heat

Here you can perform the following settings:

- Select when the addition is to start.
- Minimum running time.
- Minimum boiler temperature at which the shunt can start control.
- Misc. shunt settings.

Menu 5.6 - forced control

Forced control of the different components in heat pump

EM1-AA5-K1: Activating the relay for extra heating

EM1-AA5-K2: Signal (close) to mixing valve (QN11).

EM1-AA5-K3: Signal (open) to mixing valve (QN11).

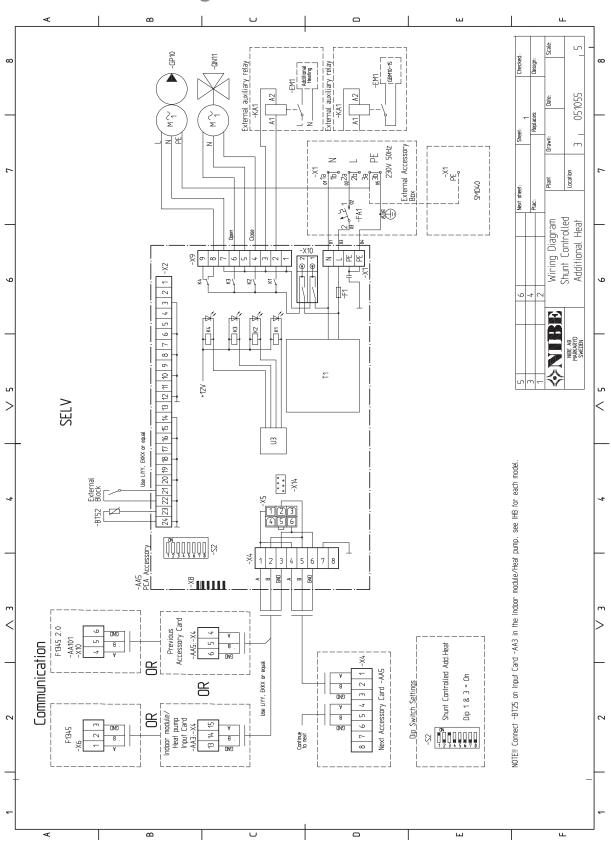
EM1-AA5-K4: Activating the circulation pump (GP10).



Caution

Also see the Operating manual for F1345.

Electrical circuit diagram



4 Step controlled additional heat

General

With AXC 50, three additional potential-free relays can be used for additional heat control, which then provides max 3+3 linear or 7+7 binary steps.

Pipe connections

The extra circulation pump (GP10) is positioned according to the outline diagram.

Temperature sensor

 External supply temperature sensor (BT25, connected in F1345) must be installed on the supply line to the radiators, after the additional heat.



Install the temperature sensors with cable ties with the heat conducting paste and aluminium tape. Then insulate with supplied insulation tape.



NOTE

Sensor and communication cables must not be placed near power cables.

Outline diagram

Explanation

EB1	External additional heat
AA25	Unit box with AXC 50
EB1	External electrical additional heat
FL10	Safety valve, heating medium side
QM42 - QM43	Shut-off valve, heating medium side
RN11	Trim valve
EB100	Heat pump system (Master)
BT1	Temperature sensor, outdoor
BT6	Temperature sensor, hot water charging
BT25	Temperature sensor, heating medium
	flow, External
BT71	Temperature sensor, heating medium
	return, External
EB100	Heat pump, F1345
EP14	Cooling module A
EP15	Cooling module B
FL10 - FL11	Safety valve, collector side
FL12 - FL13	Safety valve, heating medium side
HQ12 - HQ15	Particle filter
QM50-QM53	Shut-off valve, brine side

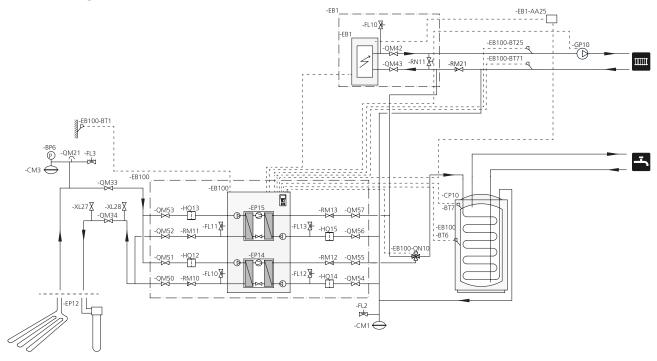
QM54-QM57	Shut-off valve, heating medium side
QN10	Reversing valve, heating/hot water
RM10 - RM13	Non-return valve

Miscellaneous

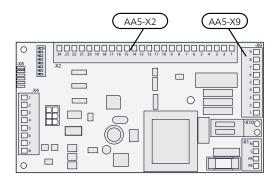
Manometer, brine side Temperature sensor, hot water flow Accumulator tank with hot water coil Expansion vessel, closed, heating medium side
Expansion vessel, closed, brine side
Collector, brine side
Safety valve, heating medium side
Safety valve, brine
Circulation pump, heating medium external
Venting valve, brine side
Shut off valve, brine flow
Shut off valve, brine return
Non-return valve
Connection, filling brine

Designations according to standards 81346-1 and 81346-2.

Outline diagram F1345 with AXC 50 and external addition



Electrical connection



NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force.

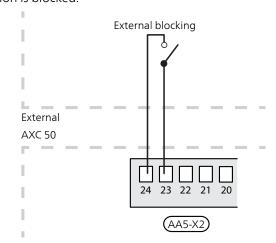
F1345 must not be powered when installing AXC 50.

Connecting external blocking

Use cable type LiYY, EKKX or similar.

External blocking (optional)

A contact (NO) can be connected to AA5-X2:23-24 to block the addition. When the contact closes, the addition is blocked.

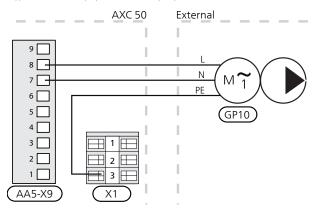


Caution

The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

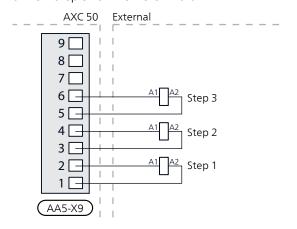
Connection of the circulation pump (GP10)

Connect the circulation pump (GP10) to AA5-X9:8 (230 V), AA5-X9:7 (N) and X1:3 (PE)



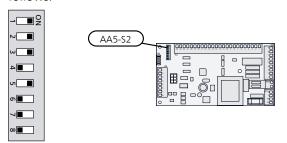
Connecting additional step

Connect step 1 to AA5-X9:1 and 2. Connect step 2 to AA5-X9:3 and 4. Connect step 3 to AA5-X9:5 and 6.



DIP switch

The DIP switch on the accessory card must be set as follows.



Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "step controlled add. heat AXC 50".

Menu 5.3.6 - step controlled add. heat AXC 50

Here you can perform the following settings:

- Select when the addition is to start.
- Set max permitted number of additional steps.
- If binary stepping is to be used.



Caution

"start diff additional heat" in the menus 5.3.6 (connected to AXC 50) and 4.9.3 (connected internally in F1345) are factory set to 400GM. If both the connection possibilities are used and one wishes to have more steps the start difference must be changed in one of the menus.

Menu 5.6 - forced control

Forced control of the different components in the heat pump as well as in the different accessories that may be connected.

EB1-AA5-K1: Activating additional step 1.

EB1-AA5-K2: Activating additional step 2.

EB1-AA5-K3: Activating additional step 3.

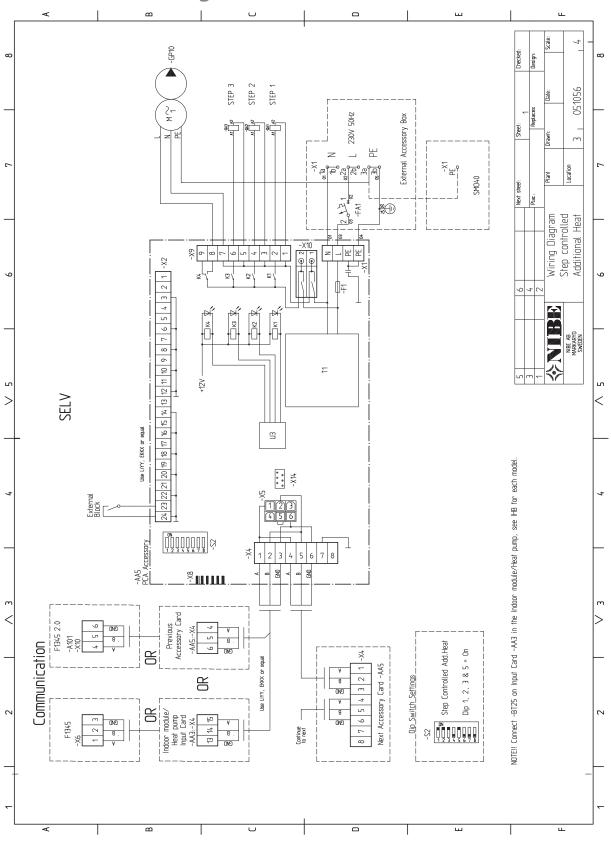
EB1-AA5-K4: Activating the circulation pump (GP10).



Caution

Also see the Operating manual for F1345.

Electrical circuit diagram



5 Extra climate system

General

This accessory function is used when F1345 is installed in houses with up to eight different climate systems that require different supply line temperatures, for example, in cases where the house has both a radiator system and an under floor heating system.



Caution

Underfloor heating systems are normally max flow line temperature set between 35 and 45

Check the max temperature for your floor with your floor supplier.



Caution

If the room sensor is used in a room with underfloor heating, it should only have an indicatory function, not control of the room temperature.

Pipe connections

General

When connecting extra climate systems, they must be connected so that they have a lower working temperature than the climate system 1.

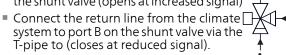
Circulation pump

The extra circulation pump (GP20) is positioned in the extra climate system according to the outline diagram.

Shunt valve

The mixing valve (QN25) is located on the flow line after the heat pump/indoor module, before the first radiator in the climate system 1. The return line from the additional climate system must be connected to the shunt valve and to the return line from the heating system 1, see image and outline diagram.

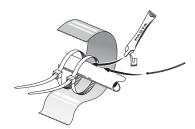
 Connect the supply line to the climate system from the heat pump to port A on the shunt valve (opens at increased signal)



 Connect the flow line to the climate system to the common port AB on the shunt valve (always open).

Temperature sensor

- The flow temperature sensor (BT2) is installed on the pipe between the circulation pump (GP20) and mixing valve (QN25).
- The return line sensor (BT3) is installed on the pipe from the extra climate system.



Install the temperature sensors with cable ties with the heat conducting paste and aluminium tape. Then insulate with supplied insulation tape.



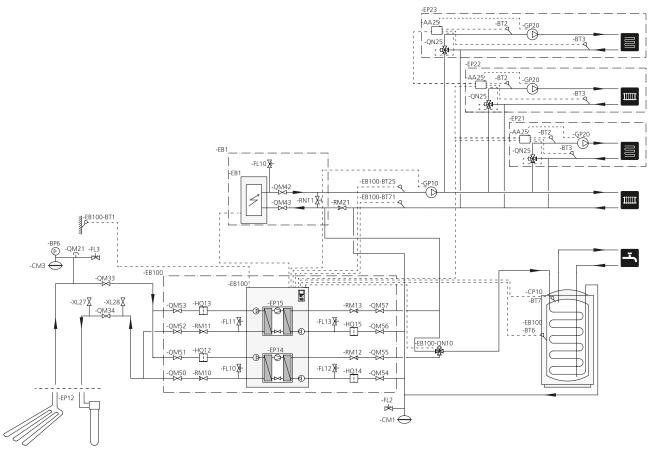
NOTE

Sensor and communication cables must not be placed near power cables.

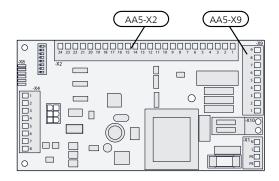
Outline diagram		BT2	Flow temperature sensor, extra climate system
	External additional heat External electrical additional heat Safety valve, heating medium side Shut-off valve, heating medium side	BT3 GP20 QN25 EP22 EP23 Miscel -	Return line sensor, extra climate system Circulation pump, extra climate system Shunt valve Climate system 3 Climate system 4
RN11 EB100 BT1 BT6 BT25 BT71 EB100 EP14 EP15 FL10 - FL11 FL12 - FL13 HQ12 - HQ15 QM50 - QM53 QM54 - QM57 QN10 RM10 - RM13 EP21	Reversing valve, heating/hot water	Ianeous BP6 BT7 CM1 CM3 CP10 EP12 FL2 FL3 GP10 QM21 QM33 QM34 RM21	Manometer, brine side Temperature sensor, hot water flow Expansion vessel, closed, heating medium side Expansion vessel, brine side Accumulator tank with solar coil Ground-source heating/Ground collector Safety valve, heating medium side Safety valve, brine Circulation pump, heating medium external Venting valve, brine side Shut off valve, brine return Shut off valve, brine flow Non-return valve
EP21 AA25	Climate system 2 Unit box with AXC 50	XL27 - XL28	Connection, filling brine

Designations in component locations according to standard IEC 81346-1 and 81346-2.

Outline diagram F1345 med AXC 50 and up to three extra climate systems



Electrical connection



NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force.

F1345 must not be powered when installing AXC 50.

Connection of sensors and external adjustment

Use cable type LiYY, EKKX or similar.

Flow temperature sensor, extra climate system (BT2)

Connect the flow temperature sensor to AA5-X2:23-24.

Return line sensor, extra climate system (BT3)

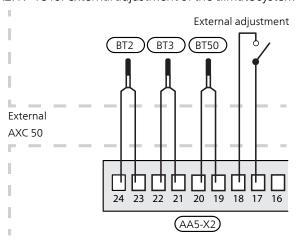
Connect the return line sensor to AA5-X2:21-22.

Room temperature sensor, extra climate system (BT50) (optional)

Connect the room temperature sensor to AA5-X2:19-20.

External adjustment (optional)

A potential free switch can be connected to AA5-X2:17-18 for external adjustment of the climate system.



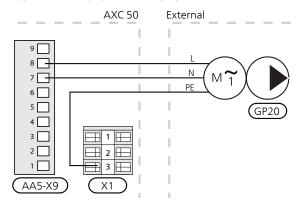


Caution

The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

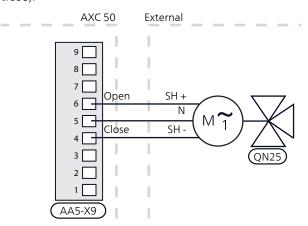
Connection of the circulation pump (GP20)

Connect the circulation pump (GP20) to AA5-X9:8 (230 V), AA5-X9:7 (N) and X1:3(PE).



Connection of the mixing valve motor (QN25)

Connect the mixing valve motor (QN25) to AA5-X9:6 (230 V, open), AA5-X9:5 (N) and AA5-X9:4 (230 V, close)



DIP switch

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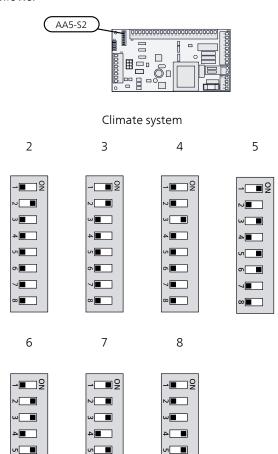
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The DIP switch on the accessory card must be set as follows.



Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump/indoor module installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "climate system 2", "climate system 3" and/or "climate system 4" depending on how many climate systems are installed.

Menu 5.1.2 - max flow line temperature

Setting the maximum flow temperature for each climate system.

Menu 5.3.3 - extra climate system

Mixing valve settings for extra installed climate system.

use in heating mode

Setting range: on/off Factory setting: on

use in cooling mode

Setting range: on/off Factory setting: off

Menu 1.1 - temperature

Setting the indoor temperature.

Menu 1.9.1.1 -heating curve

Setting the heat curve.

Menu 1.9.1.2 -cooling curve

Setting the cooling curve.

Menu 1.9.2 - external adjustment

Setting external adjustment.

Menu 1.9.3 - min. flow line temp.

Setting the minimum flow temperature for each climate system.

Menu 1.9.4 - room sensor settings

Activating and setting the room temperature sensor.

Menu 5.6 - forced control

Forced control of the different components in the heat pump as well as in the different accessories that may be connected. 2 is climate system, EP22, 3 is climate system EP23, 4 is climate system EP21.

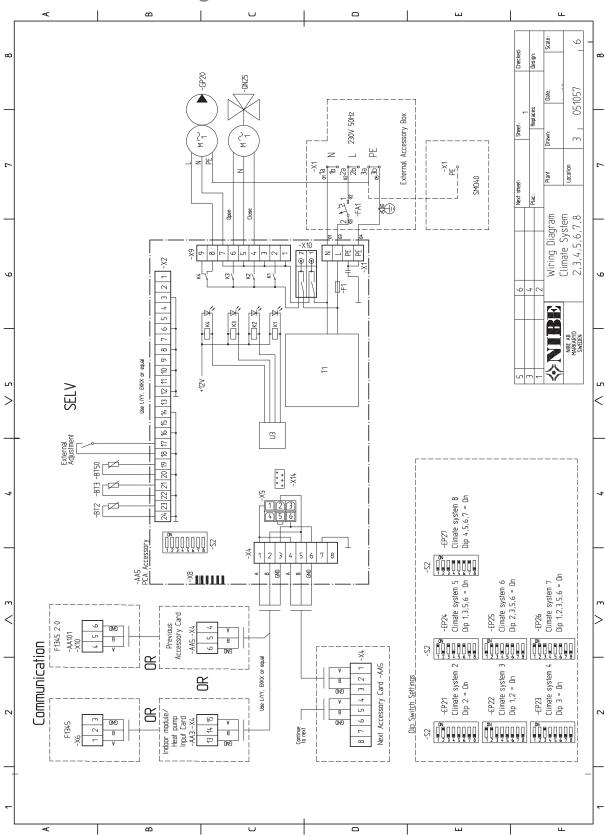
EP2#-AA5-K1: No function.

EP2#-AA5-K2: Signal (close) to mixing valve (QN25). EP2#-AA5-K3: Signal (open) to mixing valve (QN25). EP2#-AA5-K4: Activating the circulation pump (GP20).



Also see the Installer manual for relevant heat pump/indoor module.

Electrical circuit diagram



6 Hot water comfort

General

This function allows temporary lux, mixing valve and hot water circulation.

Temporary lux (extra hot water)

If an immersion heater is installed in the tank it can be permitted to produce hot water, at the same time as the heat pump prioritises heating.

Mixing valve

A temperature sensor reads the temperature of the outgoing hot water to the domestic hot water and adjusts the mixing valve from the water heater until the set temperature has been reached.

Hot water circulation (VVC)

One pump can be controlled for the circulation of the hot water during selectable periods.

Pipe connections

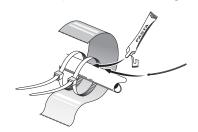
Mixing valve

The mixing valve (FQ1) is located on the outgoing hot water line from the water heater according to the outline diagram.

- Connect the incoming cold water via the T-pipe to the port B on the B mixing valve (closes at signal).
- Connect the mixed water to the domestic hot water taps from the mixing valve to the common port AB (always open).
- Connect the outgoing hot water from the water heater to the mixing valve to port A (opens on signal)

Temperature sensor

 Temperature sensor, outgoing hot water, (BT70) installed in a suitable place after the mixing valve (FQ1).



Install the temperature sensors with cable ties with the heat conducting paste and aluminium tape. Then insulate with supplied insulation tape.



NOTE

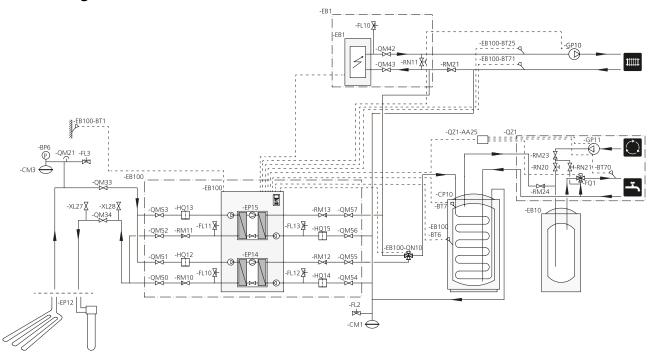
Sensor and communication cables must not be placed near power cables.

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Outline Explanation	diagram	EB10 FQ1 GP11	Water heater Mixer valve, hot water Circulation pump, domestic hot water
EB1 EB1 FL10 QM42-QM43 RN11 EB100 BT1 BT6 BT25 BT71 EB100 EP14 EP15 FL10-FL11 FL12-FL13 HQ12-HQ15 QM50-QM53 QM54-QM57 QN10	External additional heat External electrical additional heat Safety valve, heating medium side Shut-off valve, heating medium side Trim valve Heat pump system (Master) Temperature sensor, outdoor Temperature sensor, hot water Temperature sensor, external flow line Temperature sensor, external return line Heat pump, F1345 Cooling module A Cooling module B Safety valve, collector side Safety valve, heating medium side	RN20 - RN21 Miscellaneous BP6 BT7 CM1 CM3 EP12 CP10 FL2 FL3 GP10 QM21 QM33 QM34 RM21 XL27 - XL28 Designations a	circulation Non-return valve Trim valve Manometer, brine side Temperature sensor, hot water flow Expansion vessel, closed, heating medium side Expansion vessel, brine side Collector, brine side Accumulator tank with solar coil Safety valve, heating medium side Safety valve, brine Circulation pump, heating medium external Venting valve, brine side Shut off valve, brine return Shut off valve, brine flow Non-return valve Connection, filling brine
BT70	Temperature sensor, outgoing hot water	81346-2.	

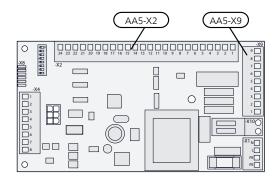
Outline diagram F1345 with AXC 50 and hot water comfort

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Chapter 6 | Hot water comfort AXC 50

Electrical connection



NO

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force

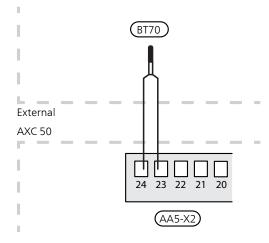
F1345 must not be powered when installing AXC 50.

Connecting sensors

Use cable type LiYY, EKKX or similar.

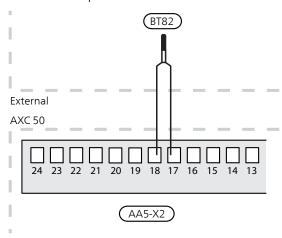
Hot water sensor, supply line (BT70)

Connect the hot water sensor to AA5-X2:23-24.



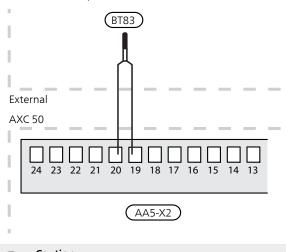
Temperature sensor, hot water comfort, return line (BT82)

Connect the temperature sensor to AA5-X2:17-18.



Temperature sensor, hot water heater (BT83)

Connect the temperature sensor to AA5-X2:19-20.



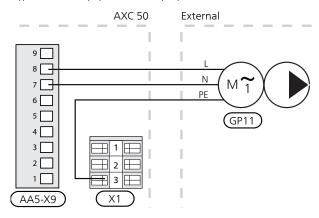
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Caution

The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

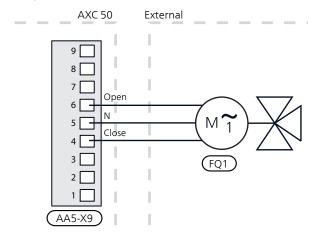
Connection of the hot water circulation pump (GP11)

Connect the circulation pump (GP11) to AA5-X9:8 (230 V), AA5-X9:7 (N) and X1:3 (PE)



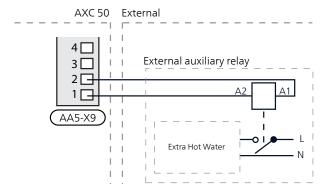
Connection of the mixing valve (FQ1)

Connect the mixing valve motor (FQ1) to AA5-X9:6 (230 V, open), AA5-X9:5 (N) and AA5-X9:4 (230 V, close).



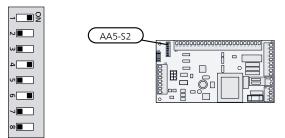
Connecting auxiliary relay for temporary lux (extra hot water)

Connect the auxiliary relay for switching the addition on and off to AA5-X9:1 (N) and AA5-X9:2 (230 V).



DIP switch

The DIP switch on the accessory card must be set as follows.



Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "hot water comfort".

Menu 2.9.2 - hot water recirc.

Here you can make the following settings for hot water circulation for up to three periods per day:

- How long the hot water circulation pump must run per operating instance
- How long the hot water circulation pump must be stationary between operating instances.

Menu 5.3.8 - hot water comfort

Here you can perform the following settings:

- If an immersion heater is installed in the tank and whether it can be permitted to charge hot water if the compressors in the heat pump prioritise heating.
- Whether a mixing valve for limiting the temperature of hot water from the water heater is installed.
- Various shunt settings and outgoing hot water temperature from the tank for the mixing valve.

Menu 5.6 - forced control

Forced control of the different components in the heat pump as well as in the different accessories that may be connected.

QZ1-AA5-K1: Activating the relay for extra hot water.

QZ1-AA5-K2: Signal (close) to the mixing valve (FQ1).

QZ1-AA5-K3: Signal (open) to the mixing valve (FQ1).

QZ1-AA5-K4: Activating the circulation pump (GP11).

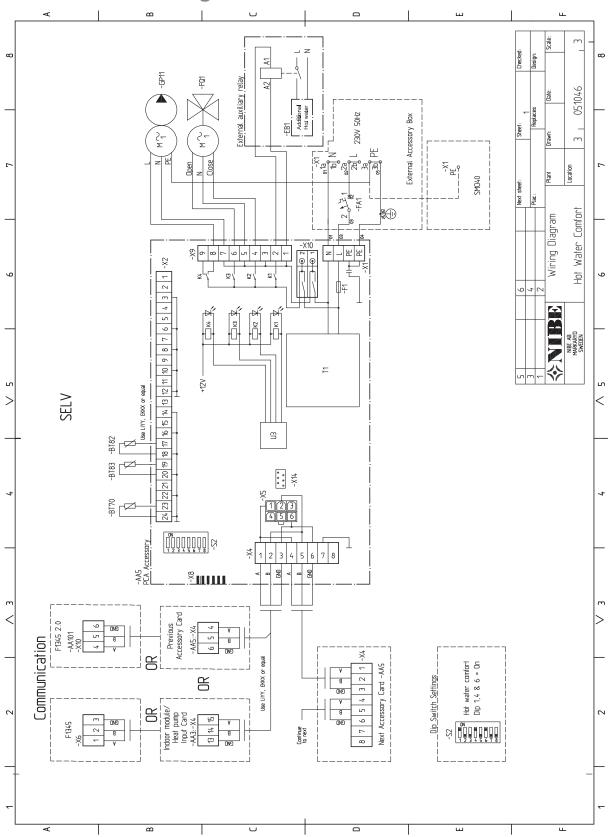


Caution

Also see the Operating manual for F1345.

Electrical circuit diagram

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Chapter 6 | Hot water comfort AXC 50

7 Groundwater pump

General

With AXC 50 a ground water pump can be connected to the heat pump if the software controlled output (AUX output) is used for something else.

This connection enables the use of ground water as heat source. The ground water is pumped up to an intermediate heat exchanger. An intermediate heat exchanger is used to protect the heat pump's exchanger from dirt and freezing. The water is released into a buried filtration unit or a drilled well.

The ground water pump runs at the same time as the brine pump.

Outline diagram

Explanation

	-
EB1	External additional heat
AA25	Unit box with AXC 50
EB1	External electrical additional heat
FL10	Safety valve, heating medium side
QM42 - QM43	Shut-off valve, heating medium side
RN11	Trim valve
EB100	Heat pump system (Master)
BT1	Temperature sensor, outdoor
BT6	Temperature sensor, hot water charging
BT25	Temperature sensor, heating medium flow, External
BT71	Temperature sensor, heating medium return, External
EB100	Heat pump, F1345
EP14	Cooling module A
EP15	Cooling module B
FL10 - FL11	Safety valve, collector side

QM50-QM53	Shut-off valve, brine side			
QM54-QM57	Shut-off valve, heating medium side			
QN10	Reversing valve, heating/hot water			
RM10 - RM13	Non-return valve			
EP12	Collector, brine side, ground water			
AA25	Unit box with AXC 50			
EP12	Collector, brine side			
EP4	Heat exchanger, groundwater			
GP3	Circulation pump, groundwater			
HQ40	Particle filter			
Miscel-				
laneous				
BP6	Manometer, brine side			
BT7	Temperature sensor, hot water flow			
CP10	Accumulator tank with hot water coil			
CM1	Expansion vessel, closed, heating medium side			
CM3	Expansion vessel, closed, brine side			
FL2	Safety valve, heating medium side			
FL3	Safety valve, brine			
GP10	Circulation pump, heating medium ex-			
	ternal			
QM21	Venting valve, brine side			
QM33	Shut off valve, brine flow			
QM34	Shut off valve, brine return			
RM21	Non-return valve			
XL27 - XL28	Connection, filling brine			
Designations in component locations according to				

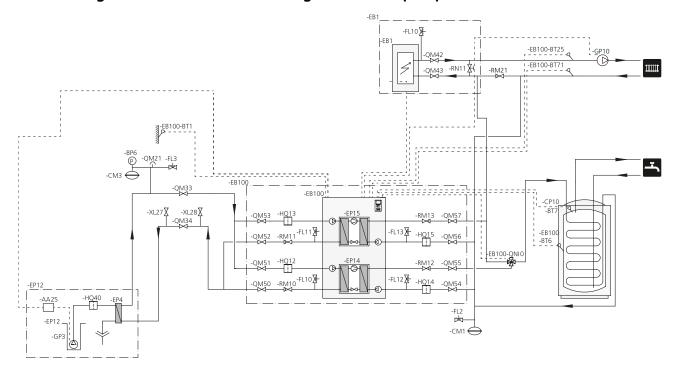
Safety valve, heating medium side

FL12 - FL13

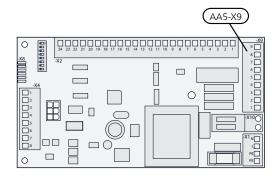
HQ12 - HQ15 Particle filter

Designations in component locations according to standard IEC 81346-1 and 81346-2.

Outline diagram F1345 with AXC 50 and ground water pump



Electrical connection





NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force

The heat pump must not be powered when installing AXC 50.



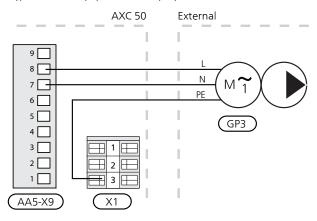
Caution

The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

The auxiliary relay (HR10) requires a greater load than 2 A (230 V).

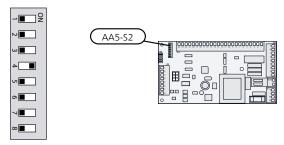
Connecting ground water pump (GP3)

Connect ground water pump (GP3) to AA5-X9:8 (230 V), AA5-X9:7 (N) and X1:3 (PE).



DIP switch

The DIP switch on the accessory card must be set as follows.



Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "ground water pump".

Menu 5.6 - forced control

Forced control of the different components in the heat pump as well as in the different accessories that may be connected.

EP12-AA5-K1: No function.

EP12-AA5-K2: No function.

EP12-AA5-K3: No function.

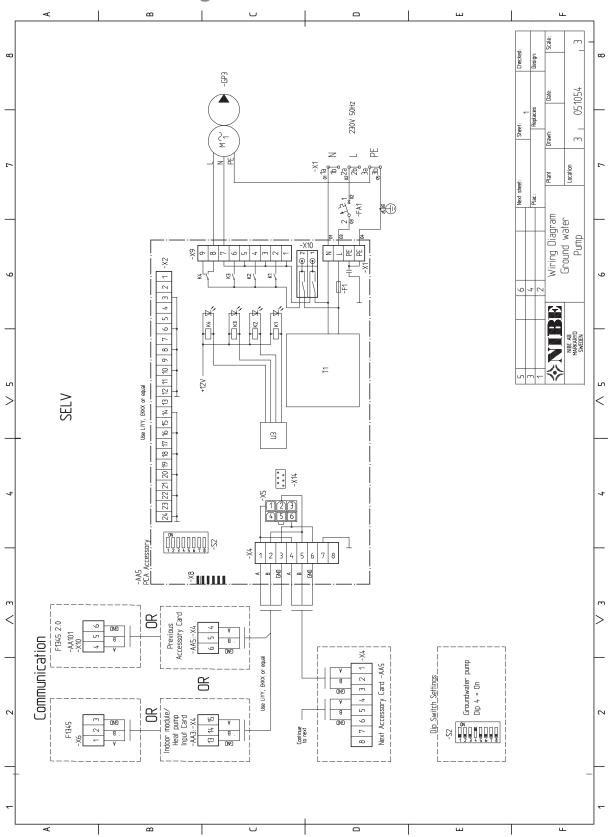
EP12-AA5-K4: Activating the circulation pump (GP3).



Caution

Also see the Operating manual for F1345.

Electrical circuit diagram



8 Passive cooling (4-pipe)

General

The cooling system is connected to the heat pump collector circuit, through which cooling is supplied from the collector via the circulation pump and the shunt valve.

When cooling is required (activated from the outdoor sensor and any room sensor) the circulation pump is activated. The shunt valve regulates so that the cooling sensor reaches the current set point value that is equal to the outdoor temperature and the set min. value for the cooling temperature (to prevent condensation).



Caution

This accessory may require a program software update in your F1345.

2755 or higher is the minimum software version for the heat pump.

Pipe connections

General

Pipes and other cold surfaces must be insulated with diffusion-proof material to prevent condensation. Where the cooling demand is high, fan convectors with drip trays and drain connection are needed.

The brine circuit must be supplied with a pressure expansion vessel. If there is already a level vessel installed this should be replaced.

Non-return valve

Install a check valve between two T-pipe connections to passive cooling on brine out (see the outline diagram).

Shunt valve

The shunt valve (QN18) is located in the brine system on the flow line from the heat pump via the T-pipe connections according to the outline diagram.

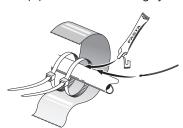
- Connect the brine out from the heat pump via T-pipes to port A on the shunt valve (opens at increased signal).
- Connect the flow line to the convector fan from the shunt valve to the common port AB (always open)
- Connect the return line from the fan convector to the shunt valve and brine out to the collector to port B via T-pipe (closes at reduced signal).

Circulation pump

Install the extra circulation pump (GP13) after the shunt valve (QN18) on the flow line to the fan convector.

Temperature sensor

- Install the flow temperature sensor for the cooling system (BT64) on the pipe after the circulation pump (GP13) in the direction of flow.
- Install the return line sensor for the cooling system (BT65) on the pipe from the cooling system.



Install the temperature sensors with cable ties with the heat conducting paste and aluminium tape. Then insulate with supplied insulation tape.

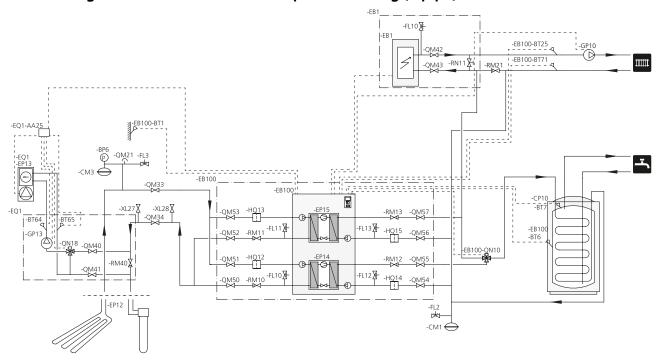


NOTE

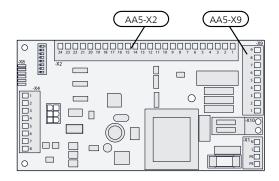
Sensor and communication cables must not be placed near power cables.

Outline diagram		BT64 BT65 EP13	Temperature sensor, cooling flow line Temperature sensor, cooling return line Fan convectors
Explanation EB1	ı External additional heat	GP13	Circulation pump, cooling
EB1	External additional heat	QM40-QM41	
FL10	Safety valve, heating medium side	QN18	Mixing valve, cooling
QM42 - QM43	Shut-off valve, heating medium side	RM40	Non-return valve
RN11	Trim valve	Miscel-	
EB100	Heat pump system (Master)	laneous	
BT1	Temperature sensor, outdoor	BP6	Manometer, brine side
BT6	Temperature sensor, hot water charging	BT7	Temperature sensor, hot water flow
BT25	Temperature sensor, heating medium	CP10	Accumulator tank with hot water coil
	flow, External	CM1	Expansion vessel, closed, heating medi-
BT71	Temperature sensor, heating medium		um side
	return, External	CM3	Expansion vessel, closed, brine side
EB100	Heat pump, F1345	EP12	Collector, brine side
EP14	Cooling module A	FL2	Safety valve, heating medium side
EP15	Cooling module B	FL3	Safety valve, brine
FL10 - FL11	Safety valve, collector side	GP10	Circulation pump, heating medium ex-
FL12 - FL13	Safety valve, heating medium side	01424	ternal
HQ12 - HQ15	Particle filter	QM21	Venting valve, brine side
QM50-QM53	Shut-off valve, brine side	QM33	Shut off valve, brine flow
QM54-QM57	Shut-off valve, heating medium side	QM34	Shut off valve, brine return
QN10	Reversing valve, heating/hot water	RM21	Non-return valve
RM10 - RM13	Non-return valve	XL27 - XL28	Connection, filling brine
EQ1 AA25	Passive cooling 4-pipe Unit box with AXC 50	Designations a 81346-2.	according to standards 81346-1 and

Outline diagram F1345 with AXC 50 and passive cooling (4 pipe)



Electrical connection



NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force

F1345 must not be powered when installing AXC 50.

Connection of sensors and external blocking

Use cable type LiYY, EKKX or similar.

Flow temperature sensor, cooling (BT64)

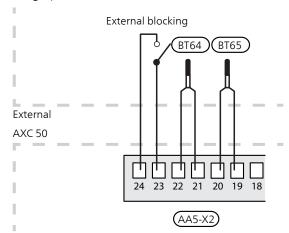
Connect the flow temperature sensor to AA5-X2:21-22.

Return line sensor, cooling (BT65)

Connect the return line sensor to AA5-X2:19-20.

External blocking

A contact (NO) can be connected to AA5-X2:23-24 to block cooling operation. When the contact closes, cooling operation is blocked.



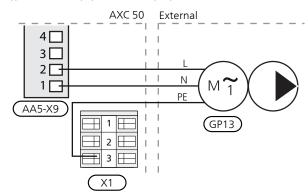
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Caution

The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

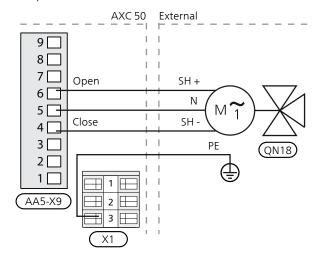
Connection of the circulation pump (GP13)

Connect the circulation pump (GP13) to AA5-X9:2 (230 V), AA5-X9:1 (N) and X1:3 (PE).



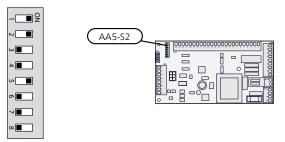
Connection of the mixing valve motor (QN18)

Connect the mixing valve motor (QN18) to AA5-X9:6 (230 V, open), AA5-X9:5 (N) and AA5-X9:4 (230 V, close).



DIP switch

The DIP switch on the accessory card must be set as follows.



Relay output for cooling mode indication

It is possible to have an external indication of cooling mode through the relay function via a potential free variable relay (max 2 A) on terminal block X5.

If cooling mode indication is connected to terminal block X5 it must be selected in menu 5.4.

Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "passive cooling 4-pipe".

Menu 1.1 - temperature

Setting of indoor temperature (room temperature sensor is required).

Menu 1.9.5 - cooling settings

Here you can perform the following settings:

- Lowest flow line temperature when cooling.
- Desired flow temperature at an outdoor air temperature of +20 and +40 °C.
- Time between cooling and heating or vice versa.
- Selection of room sensor can control cooling.
- How much the room temperature may decrease or increase compared to the desired temperature before switching to heating respectively cooling (requires room sensor).
- Misc. shunt settings.

Menu 4.9.2 - auto mode setting

When heat pump operating mode is set to "auto" it selects when start and stop of additional heat, heat production and cooling is permitted, dependent on the average outdoor temperature.

Select the average outdoor temperatures in this menu.

You can also set the time over which (filtering time) the average temperature is calculated. If you select 0, the present outdoor temperature is used.

Menu 5.6 - forced control

Forced control of the different components in the heat pump as well as in the different accessories that may be connected.

EQ1-AA5-K1: Activating the circulation pump (GP13).

EQ1-AA5-K2: Signal (close) to mixing valve (QN18).

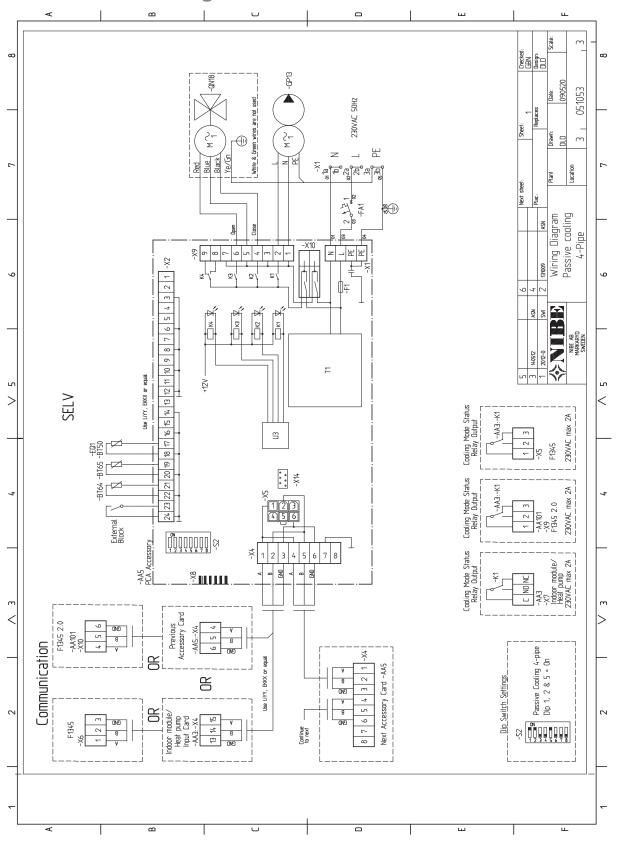
EQ1-AA5-K3: Signal (open) to mixing valve (QN18).

EQ1-AA5-K4: No function.



Caution

Also see the Operating manual for F1345.



9 Passive cooling (2-pipe)

General

The collector circuit is connected to a heat exchanger via a three way valve. The other side of the exchanger is connected to the heating medium circuit via a shunt valve and a circulation pump.

When cooling is required (activated from the outdoor sensor and any room sensor or room unit) the three way valve and the circulation pump are activated. The shunt valve regulates so that the cooling sensor reaches the current set point value that is equal to the outdoor temperature and the set min. value for the cooling temperature (to prevent condensation).

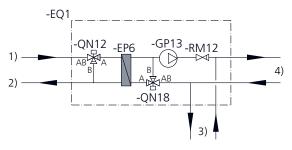


Caution

This accessory may require a program software update in your F1345.

2755 or higher is the minimum software version for the heat pump.

Pipe connections



- 1) Brine from heat pump
- 2) Brine to brine system
- 3) Heating medium to and from the heat pump
- 4) Heating medium to and from the climate system

Shuttle valve

The three way valve (QN12) is located in the brine system on the flow line from the heat pump according to the outline diagram.

 Connect port A on the three- way valve (open at signal) to the exchanger (EP6).



- Connect the common port AB on the three-way valve (always open) to the flow line (brine) from the heat pump.
- Connect port B on the three-way valve (normally open, motor in stand-by mode) via T-pipe to brine out to the collector from the exchanger (EP6).

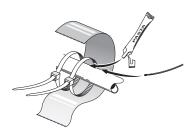
Shunt valve

The shunt valve (QN18) is located on the return to the heat pump from the climate system according to the outline diagram.

- Connect port A on the shunt valve (opens at increased signal) to the exchanger (EP6).
- Connect the common port AB on the A shunt valve (always open) to the return line from the climate system.
- Connect port B on the shunt valve (closes at reduced signal) via T-pipe to the flow line to the climate system from the exchanger.

Temperature sensor

 External flow temperature sensor (BT25, connected in F1345) must be installed on the flow line to the radiators, after the shunt valve ((QN18)).



Install the temperature sensors with cable ties with the heat conducting paste and aluminium tape. Then insulate with supplied insulation tape.

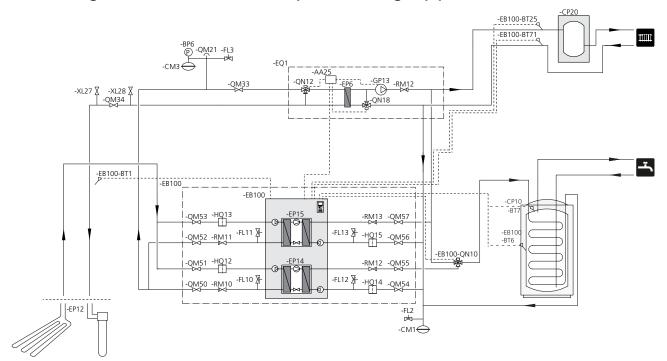


NOTE

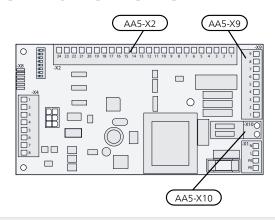
Sensor and communication cables must not be placed near power cables.

Outline diagram		EP6 GP13	Heat exchanger, cooling Circulation pump, cooling	
Explanation		QN12	Reversing valve, cooling/heating	
EB100	Heat pump system (Master)	QN18	Mixing valve, cooling	
BT1	Temperature sensor, outdoor	RM12	Non-return valve	
BT6	Temperature sensor, hot water charging	Miscel-		
BT25	Temperature sensor, heating medium	laneous		
5.25	flow, External	BP6	Manometer, brine side	
BT71	Temperature sensor, heating medium	BT7	Temperature sensor, hot water flow	
	return, External	CP10	Accumulator tank with hot water coil	
EB100	Heat pump, F1345	CP20	Buffer vessel (UKV)	
EP14	Cooling module A	CM1	Expansion vessel, closed, heating medi-	
EP15	Cooling module B		um side	
FL10 - FL11	Safety valve, collector side	CM3	Expansion vessel, closed, brine side	
FL12 - FL13	Safety valve, heating medium side	EP12	Collector, brine side	
HQ12 - HQ15	Particle filter	FL2	Safety valve, heating medium side	
	Shut-off valve, brine side	FL3	Safety valve, brine	
	Shut-off valve, heating medium side	QM21	Venting valve, brine side	
QN10	Reversing valve, heating/hot water	QM33	Shut off valve, brine flow	
RM10 - RM13		QM34	Shut off valve, brine return	
EQ1	Passive cooling 2-pipe	XL27 - XL28	Connection, filling brine	
AA25	Unit box with AXC 50	Designations	according to standards 81346-1 and	

81346-2. Outline diagram F1345 with AXC 50 and passive cooling (2 pipe)



Electrical connection



NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force.

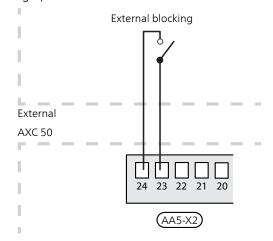
F1345 must not be powered when installing AXC 50.

Connection of sensors and external blocking

Use cable type LiYY, EKKX or similar.

External blocking

A contact (NO) can be connected to AA5-X2:23-24 to block cooling operation. When the contact closes, cooling operation is blocked.



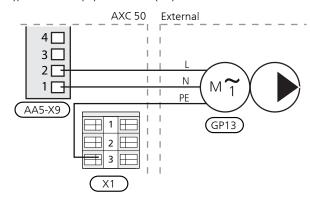
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Caution

The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

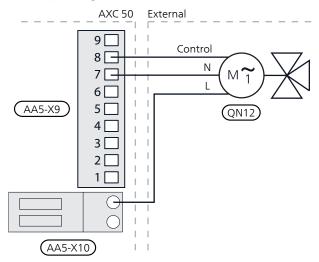
Connection of the circulation pump (GP13)

Connect the circulation pump (GP13) to AA5-X9:2 (230 V), AA5-X9:1 (N) and X1:3 (PE).



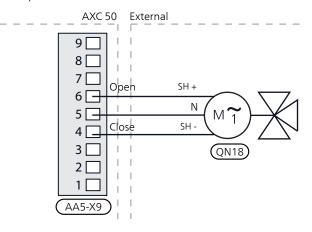
Connection of three-way valve motor (QN12)

Connect the three-way valve motor (QN12) to AA5-X9:8 (operating), AA5-X9:7 (N) and AA5-X10:2 (L).



Connection of the mixing valve motor (QN18)

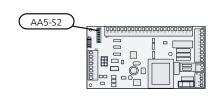
Connect the mixing valve motor (QN18) to AA5-X9:6 (230 V, open), AA5-X9:5 (N) and AA5-X9:4 (230 V, close).



DIP switch

The DIP switch on the accessory card must be set as follows.





Relay output for cooling mode indication

It is possible to have an external indication of cooling mode through the relay function via a potential free variable relay (max 2 A) on terminal block X5.

If cooling mode indication is connected to terminal block X5 it must be selected in menu 5.4.

Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "passive cooling 2-pipe".

Menu 1.1 - temperature

Setting of indoor temperature (room temperature sensor is required).

Menu 1.9.5 - cooling settings

Here you can perform the following settings:

- Lowest flow line temperature when cooling.
- Desired flow temperature at an outdoor air temperature of +20 and +40 °C.
- Time between cooling and heating or vice versa.
- Selection of room sensor can control cooling.
- How much the room temperature may decrease or increase compared to the desired temperature before switching to heating respectively cooling (requires room sensor).
- Misc. shunt settings.

Menu 4.9.2 - auto mode setting

When heat pump operating mode is set to "auto" it selects when start and stop of additional heat, heat production and cooling is permitted, dependent on the average outdoor temperature.

Select the average outdoor temperatures in this menu.

You can also set the time over which (filtering time) the average temperature is calculated. If you select 0, the present outdoor temperature is used.

Menu 5.6 - forced control

Forced control of the different components in the heat pump as well as in the different accessories that may be connected.

EQ1-AA5-K1: Activating the circulation pump (GP13).

EQ1-AA5-K2: Signal (close) to mixing valve (QN18).

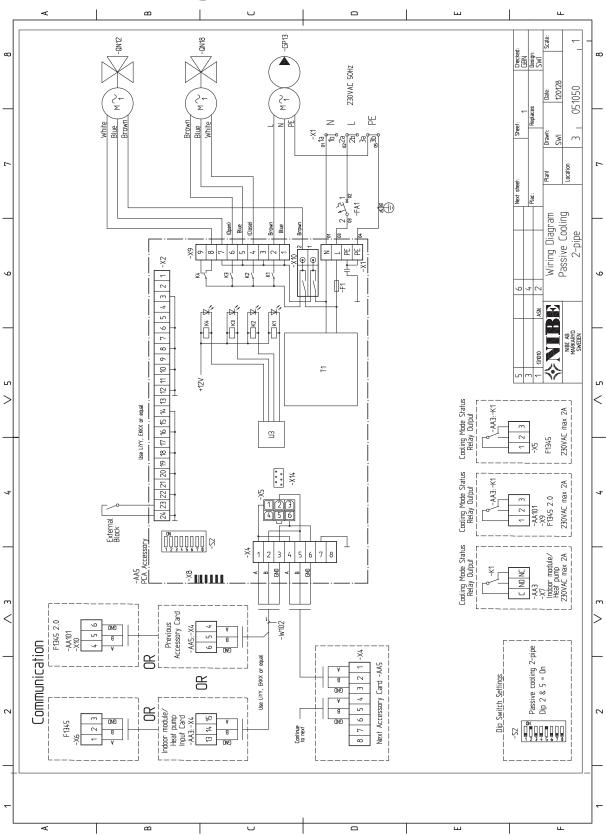
EQ1-AA5-K3: Signal (open) to mixing valve (QN18).

EQ1-AA5-K4: Signal to three way valve (QN12).



Caution

Also see the Operating manual for F1345.



10 Passive/active cooling (2-pipe)

General

The heating/cooling modes are controlled by 4 three-way valves, which, depending on the outdoor temperature and/or room temperature, switch between the different modes.

The cooling supply to the building is controlled by the set curve in the control system. After adjustment the correct amount of cooling for the current outdoor temperature is supplied. The flow temperature from the three-way valves will hover around the theoretical required value (settable in the control system). In the event of excess temperature F1345 calculates a surplus in the form of degrees-minutes, which means that the greater the excess temperature that temporarily prevails the more the connection of cooling production is accelerated.

F1345 automatically switches to cooling mode when the outdoor temperature exceeds the set value.

Passive cooling means that F1345 with the aid of the circulation pumps, circulates fluid from the ground/rock collector through the building's distribution system and cools the building.

When the cooling requirement is large and passive cooling is not sufficient, active cooling is engaged at the preset limit value. A compressor then starts and the resulting cold medium circulates to the building's climate system and the heat circulates out to the ground/rock collector. If several compressors are available these will start with a difference of the set degree minutes.



NOTE

This system solution means that the brine will also circulate through the heating system.

Check that all component parts are designed for the brine in question.



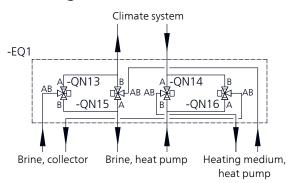
Caution

This accessory may require a program software update in your F1345.

2755 or higher is the minimum software version for the heat pump.

Pipe connections

Reversing valves



Install the three-way valves according to the outline diagram above.

A: Open at signal.

B: Normally open (motor in standby mode).

AB: Always open.

Condensation insulation

Pipes and other cold surfaces must be insulated with diffusion-proof material to prevent condensation.

Where the system may be operated at low temperatures, any convection fan used must be fitted with a drip tray and drain connection.

Temperature sensor

 External flow temperature sensor (BT25, connected in F1345) must be installed on the flow line to the climate system, after the three way valves (QN13) -(ON16).



Install the temperature sensors with cable ties with the heat conducting paste and aluminium tape. Then insulate with supplied insulation tape.



NOTE

Sensor and communication cables must not be placed near power cables.

Outline diagram

EQ1

	•	QN13 - QN16	Reversing valve, cooling/heating
Explanation	1	Miscel-	
EB100	Heat pump system (Master)	laneous	
BT1	Temperature sensor, outdoor	BP6	Manometer, brine side
BT6	Temperature sensor, hot water charging	BT7	Temperature sensor, hot water flow
BT25	Temperature sensor, heating medium	CP10	Accumulator tank with hot water coil
	flow, External	CP20	Buffer vessel (UKV)
BT71	Temperature sensor, heating medium return, External	CM1	Expansion vessel, closed, heating medium side
EB100	Heat pump, F1345	CM3	Expansion vessel, closed, brine side
EP14	Cooling module A	EP12	Collector, brine side
EP15	Cooling module B	FL2	Safety valve, heating medium side
FL10 - FL11	Safety valve, collector side	FL3	Safety valve, brine
FL12 - FL13	Safety valve, heating medium side	GP13	Circulation pump, cooling
HQ12 - HQ15	, ,	QM21	Venting valve, brine side
, ,	Shut-off valve, brine side	QM33	Shut off valve, brine flow
QM54-QM57		QM34	Shut off valve, brine return
QN10	Reversing valve, heating/hot water	XL27 - XL28	Connection, filling brine
RM10 - RM13	Non-return valve	Docionations	according to standards 91246 1 and
EO1	Passive/active cooling 2-nine	Designations according to standards 81346-1	

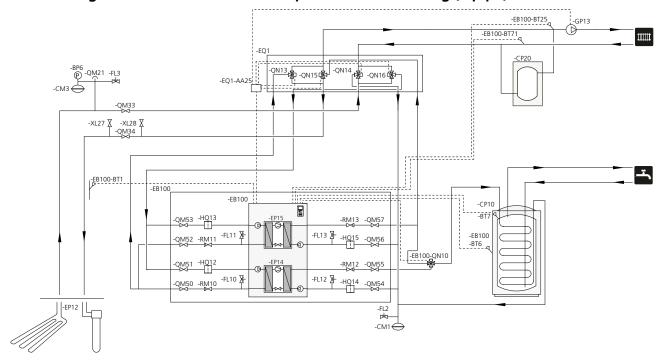
AA25

81346-2.

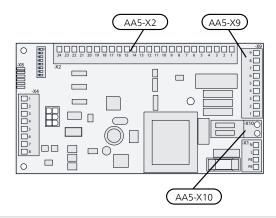
Unit box with AXC 50

Outline diagram F1345 with AXC 50 and passive/active cooling (2 pipe)

Passive/active cooling 2-pipe



Electrical connection



N

NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force.

F1345 must not be powered when installing AXC 50.

Connecting external blocking

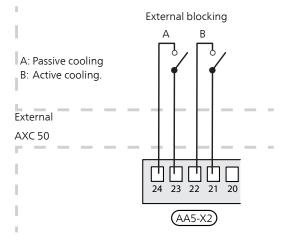
Use cable type LiYY, EKKX or similar.

External blocking, passive cooling (optional)

A contact (NO) can be connected to AA5-X2:23-24 to block passive cooling operation. When the contact closes, passive cooling is blocked.

External blocking, active cooling (optional)

A contact (NO) can be connected to AA5-X2:21-22 to block active cooling operation. When the contact closes, active cooling is blocked.



(F

Caution

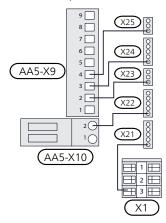
The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

Connecting top clips

NOTE

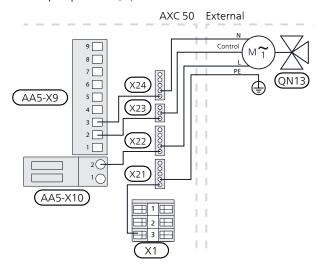
To connect the three-way valves to the accessory card, top clips are required (3x 5-pin and 2x 3-pin).

Connect top clip X21:1 to X1:3 (PE), top clip X22:1 to AA5-X10:2 (L), top clip X23:1 to AA5-X9:2 (operating), top clip X24:1 to AA5-X9:3 (N) and top clip X25:1 to AA5-X9:4 (operation).



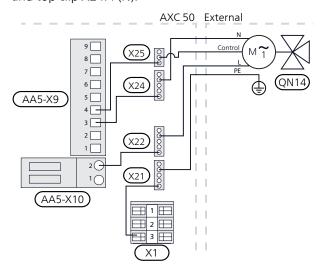
Connection of three-way valve motor (QN13)

Connect the three way valve motor (QN13) to top clip X21:2 (PE), top clip X22:2 (L), top clip X23:2 (operation) and top clip X24:2 (N).



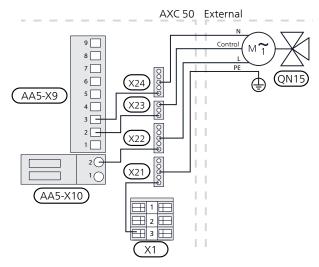
Connection of three-way valve motor (QN14)

Connect the three way valve motor (QN14) to top clip X21:4 (PE), top clip X22:4 (L), top clip X25:2 (operation) and top clip X24:4 (N).



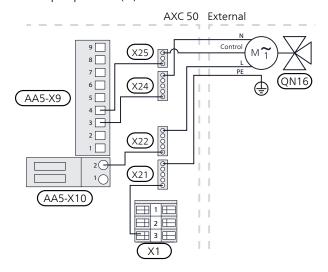
Connection of three-way valve motor (QN15)

Connect the three way valve motor (QN15) to top clip X21:3 (PE), top clip X22:3 (L), top clip X23:3 (operation) and top clip X24:3 (N).



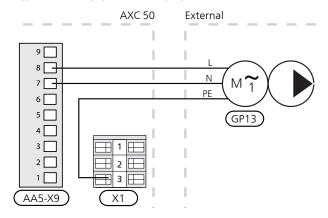
Connection of three-way valve motor (QN16)

Connect the three way valve motor (QN16) to top clip X21:5 (PE), top clip X22:5 (L), top clip X25:3 (operation) and top clip X24:5 (N).



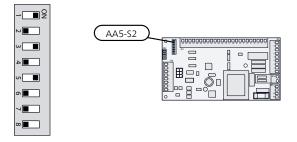
Connection circulation pump (GP13), if any

Connect the circulation pump (GP13) to AA5-X9:8 (230 V), AA5-X9:7 (N) and X1:3 (PE).



DIP switch

The DIP switch on the accessory card must be set as follows.



Relay output for cooling mode indication

It is possible to have an external indication of cooling mode through the relay function via a potential free variable relay (max 2 A) on terminal block X5.

If cooling mode indication is connected to terminal block X5 it must be selected in menu 5.4.

Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "passive/active cooling 2-pipe".

Menu 1.1 - temperature

Setting of indoor temperature (room temperature sensor is required).

Menu 1.9.5 - cooling settings

Here you can perform the following settings:

- Lowest flow line temperature when cooling.
- Desired flow temperature at an outdoor air temperature of +20 and +40 °C.
- Time between cooling and heating or vice versa.
- Selection of room sensor can control cooling.
- How much the room temperature may decrease or increase compared to the desired temperature before switching to heating respectively cooling (requires room sensor).
- Degree minute levels for cooling.
- Misc. shunt settings.

Menu 4.9.2 - auto mode setting

When heat pump operating mode is set to "auto" it selects when start and stop of additional heat, heat production and cooling is permitted, dependent on the average outdoor temperature.

Select the average outdoor temperatures in this menu.

You can also set the time over which (filtering time) the average temperature is calculated. If you select 0, the present outdoor temperature is used.

Menu 5.6 - forced control

Forced control of the different components in the heat pump as well as in the different accessories that may be connected.

EQ1-AA5-K1: Signal to reversing valves (QN13) and (QN15).

EQ1-AA5-K2: Signal to reversing valves (QN14) and (QN16).

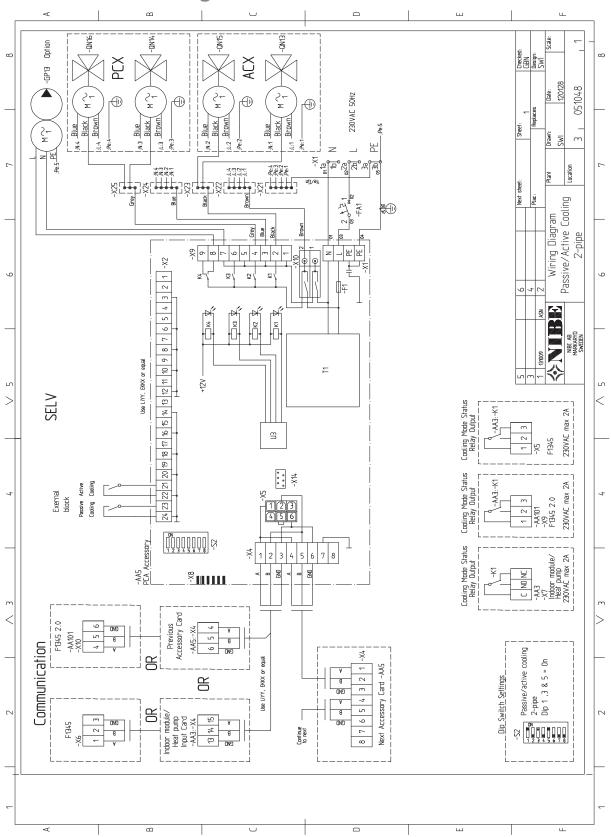
EQ1-AA5-K3: No function.

EQ1-AA5-K4: Activating the circulation pump (GP13).



Caution

Also see the Operating manual for F1345.



11 Shunt controlled brine

General

This connection makes it possible to control a shunt valve that regulates the incoming brine temperature.

The heat pump controls a shunt valve (QN41) to limit the maximum incoming brine temperature via temperature sensor (BT26). If the sensor registers a valve above the maximum set temperature, the shunt valve closes to reduce the mix of incoming brine.



Caution

The function is only active when a compressor in the system is running.

Pipe connections

Shunt valve

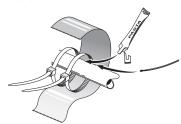
The shunt valve (QN41) must be placed in the brine system on the supply line from the heat pump via the T-pipe connections according to the outline diagram.

- Connect the brine out to the shunt valve on common port AB (always open).
- Connect the brine to the collector via port A A (closes at reduce signal).
- Connect the brine in from the collector via T-pipe to port B on the shunt valve (opens at increase signal).



Temperature sensor

Install the temperature sensor (BT26) after shunt valve (QN41) and T-pipe.



Install the temperature sensors with cable ties with the heat conducting paste and aluminium tape. Then insulate with supplied insulation tape.



NOTE

Sensor and communication cables must not be placed near power cables.

Outline diagram

Explanation

Expianation		4	neversing varie, nearing, net mater
AZ1	Exhaust air system		Non-return valve
AZ1	Exhaust air module	Miscel-	
RM20	Non-return valve	laneous	
RN40	Trim valve	BP6	Manometer, brine side
EB1	External additional heat	BT7	Temperature sensor, hot water flow
AA25	Unit box with AXC 50	BT26	Temperature sensor, brine in
EB1	External electrical additional heat	CP10	Accumulator tank with hot water coil
FL10	Safety valve, heating medium side	CM1	Expansion vessel, closed, heating medium side
QM42 - QM43	Shut-off valve, heating medium side	CM3	Expansion vessel, closed, brine side
RN11	Trim valve	EP10	Collector, brine side
EB100	Heat pump system (Master)		
BT1	Temperature sensor, outdoor	FL2	Safety valve, heating medium side
BT6	Temperature sensor, hot water charging	FL3	Safety valve, brine
BT25	Temperature sensor, heating medium flow, External	GP10	Circulation pump, heating medium external
BT71	Temperature sensor, heating medium	QM21	Venting valve, brine side
D171	return, External	QM33	Shut off valve, brine flow
EB100	Heat pump, F1345	QM34	Shut off valve, brine return
EP14	Cooling module A	QN41	Shunt valve, brine temperature
EP15	Cooling module B	RM21	Non-return valve
FL10 - FL11	Safety valve, collector side	XL27 - XL28	Connection, filling brine
FL12 - FL13	Safety valve, heating medium side	Docianations	according to standards 81346-1 and
HQ12 - HQ15	Particle filter	81346-2.	according to standards 61340-1 and

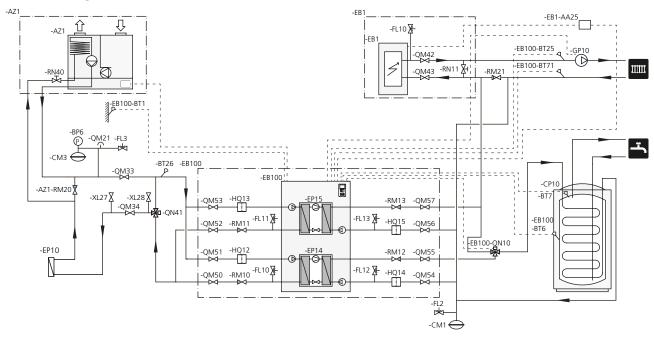
QN10

QM50 - QM53 Shut-off valve, brine side

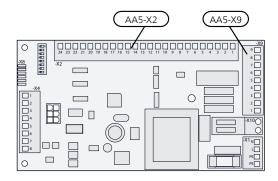
QM54-QM57 Shut-off valve, heating medium side

Reversing valve, heating/hot water

Outline diagram F1345 with AXC 50 and shunt controlled brine



Electrical connection



NOTE

All electrical connections must be carried out by an authorised electrician.

Electrical installation and wiring must be carried out in accordance with the stipulations in force.

F1345 must not be powered when installing AXC 50.

Connection of sensors and external blocking

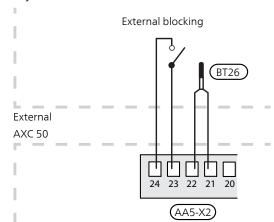
Use cable type LiYY, EKKX or similar.

Temperature sensor, brine (BT26)

Connect sensor for incoming collector to AA5-X2:21-22.

External blocking (optional)

A contact (NO) can be connected to AA5-X2:23-24 to block the accessory. When the contact closes, the accessory is blocked.



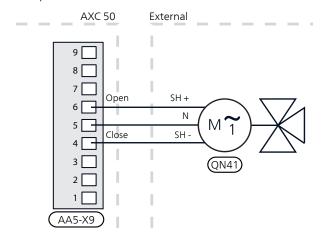
T

Caution

The relay outputs on the accessory card can have a max load of 2 A (230 V) in total.

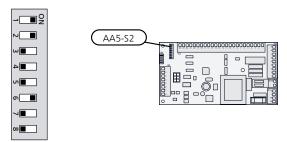
Connecting the shunt valve motor (QN41)

Connect the shunt valve motor (QN41) to AA5-X9:6 (230 V, open), AA5-X9:5 (N) and AA5-X9:4 (230 V, close).



DIP switch

The DIP switch on the accessory card must be set as follows.



Program settings

Program setting of AXC 50 can be performed via the start guide or directly in the menu system.

Start guide

The start guide appears upon first start-up after heat pump installation, but is also found in menu 5.7.

Menu system

If you do not make all settings via the start guide or need to change any of the settings, this can be done in the menu system.

Menu 5.2.4 - accessories

Activating/deactivating of accessories.

Select: "shunt controlled brine".

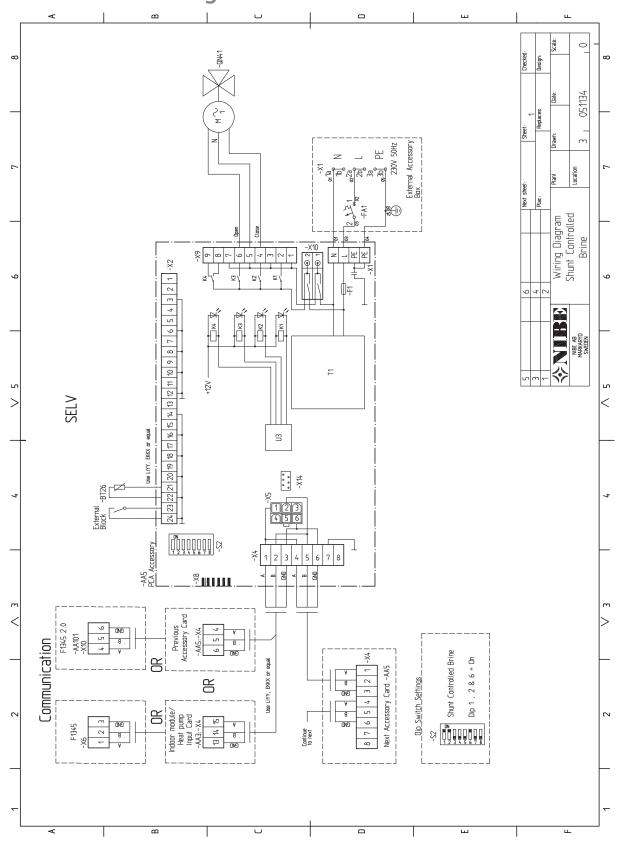
Menu 5.3.10 -shunt controlled brine

Here you can perform various shunt settings:



Caution

Also see the Operating manual for F1345.



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